



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4703-043

Job Sheet 195350



Part No: D4703-043

Job Qty: 9 pcs

Part Name: Lock Pin Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/17/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jennifer Renwick

Type: GOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	9 pcs	6/3/19	6/3/19	0.00	0.60	Bandsaw - 1		DJP 19-06-17
110	HAAS 4 Axis - B4B	9 pcs	6/3/19	6/3/19	0.61	4.76	HAAS - 1 - B4B		DJP 19-06-17
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	9 pcs	6/3/19	6/3/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
130	QC 8	9 pcs	6/3/19	6/3/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		



Container No: S190728



Part: D4703 - 043

Job No: 195350

Serial No/Batch: S190728

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/17/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

 Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		D4703-043 Job Sheet 195350 	
Part No: D4703-043 Part Name: Lock Pin Base  Part Weight: 0 lbs Job Created: 5/17/19 Due Date: 6/3/19 Type: SOLD Ship Via:		Job Qty: 9 pcs Status: New Job Tracking No: Created By: Jennifer Renwick Description:	
		QC 8 - 32 QC 8 - 33 QC 8 - 35 QC 8 - 39 QC 8 - 4 QC 8 - 44 QC 8 - 45 QC 8 - 49 QC 8 - 58 QC 8 - 8 QC 8 - 9 QC 8 - 68 QC 8 - 67 QC 8 - 1 (A) QC 8 - 47 QC 8 - 40 QC 8 - 52 QC 8 - 23	
132 Outsource - 4 - Anodize 9 pcs 6/3/19		ATG001-VC 5 <i>KH 2019-06-19</i>	
134 Packaging 2-1 - Receive - B4B 9 pcs 6/3/19 0.00 0.00		Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B Packaging 2 - 29 - B4B Packaging 2 - 30 - B4B Packaging 2 - 31 - B4B Packaging 2 - 32 - B4B Packaging 2 - 33 - B4B	
		<i>DP</i> JUL 04 2019	
		Plex 5/17/19 11:10 AM Dart.Renwick.Jennife	

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		D4703-043 Job Sheet 195350 	
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		Packaging 2 - 34 - B4B Packaging 2 - 35 - B4B Packaging 2 - 36 - B4B			
136	QC 6	9 pcs	6/3/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
137	Small Fab - 2 - B4B	9 pcs	6/3/19	0.00 0.75	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
138	QC 5	9 pcs	6/3/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
140	Packaging 3-1 - Stock - B4B	9 pcs	6/3/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Plex 5/17/19 11:10 AM Dart.Renwick.Jennife

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		Priority: Medium	
		Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B	
150 QC 21 - SA		9 pcs	6/3/19 0.00 0.00
		QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53	
Part Op 100 - (Bandsaw) -Cut blanks to 2.6" Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine as per DWG D4703-1 and folio FB519 FOLIO REV: _____ DWG REV: _____ 2-Debur 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 132 - Issue P/O to ATG: <u>43189</u> -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -As Per Dwg D4703 -Material type; 6061T6 -Certificate of Conformity is required 134 - (Receive & Inspect for Damage & Mat'l Certs) 136 - (QC6- All purchased or subcontracted products) 137 - (Small Fab) Assemble as per DWG sheet 2 138 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)			
Job BOM			
Part / Item	Component Name	Quantity	Operation
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	1.9800 ft (.22 ea)	100-Bandsaw - 1
MS21209-F415	Heli-Coil	9 Ea (1 ea)	137-Small Fab - 2 - B4B
Job Allocations			
Operation	Component Part	Required	Inventory
100-Bandsaw - 1	M6061T6B0.750X01.000	2	20
137-Small Fab - 2 - B4B	MS21209-F415	9	58
Part Specifications			
Specifications could not be found.			

Plex 5/17/19 11:10 AM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER

POHB043789



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043789
PO Date: 6/19/19
Due Date: 7/5/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196379	646.3810	Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760- 4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	7/5/19	20 pcs	0 pcs	20 pcs	\$7.47/pcs	\$149.40



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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	194236	RB DB3225C-1	Quill -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/5/19	12 pcs	0 pcs	12 pcs	\$4.25/pcs	\$51.00
				X12		JUL 04 2019				DP	
7	195350	D4703-043	Lock Pin Base : Various STC's Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -As Per Dwg D4703 -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/5/19	9 pcs	0 pcs	9 pcs	\$3.62/pcs	\$32.58
				X9		JUL 04 2019				DP	
										DAS 61 9-80	
8	194596	RBW109-3101-58-2-7	Handle -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant As Per Dwg RBW109-3101-58-2-7 Rev. 3	Firmed	-	7/5/19	30 pcs	0 pcs	30 pcs	\$4.25/pcs	\$127.50
				X30		JUL 04 2019				DP	
9	195088	RBE350A93-3713-00-20	Pedestal -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/5/19	3 pcs	0 pcs	3 pcs	\$4.25/pcs	\$12.75
Grand Total:											\$1,013.13



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PURCHASE ORDER

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Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/4/19 8:17 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918100

Date: 03-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: RB DB3225C-1 Quill Anodize per IAW MIL-A-8625 Type 2, Class 2, Red, Water Seal Job: 25354 PO: POHB043789	Rev:	
9 ea	Part: D4703-043 Lock Pin Base Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Job: 25355 PO: POHB043789	Rev: B	DAS 61 9-89
30 ea	Part: RBW109-3101-58-2-7 Handle Strip & re-anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 25356 PO: POHB043789	Rev: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUL 03 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are Made in Canada.			

RECEIVED
JUL 03 2019
DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918100

Date: 03-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
	RECEIVED JUL 03 2019 DART AEROSPACE LTD.		
	Made in Canada.		